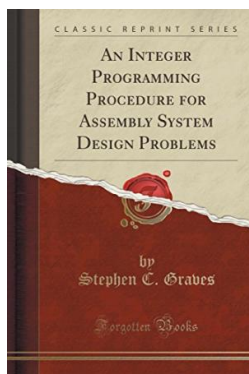


## An Integer Programming Procedure for Assembly System Design Problems (Classic Reprint)



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